



SKYWOLFSEMI-AUTO INSTRUCTION MANUAL

Read the instructions and warnings in this manual carefully before using these firearms

GENERAL PRECAUTIONS

Read the instructions and warnings in this manual carefully before handling ETERNAL ARMS products for any purposes.

As a prerequisite for the putting of ETERNAL ARMS products into service and the safety requirements in their use, cleaning and maintenance, you must be familiar with and follow exactly all information provided in this manual.

Please do not use the product unless you read the instructions for safety and use thoroughly and carefully. If you need any further information please consult your dealer or the factory.

Please observe the laws of your region or your country governing the purchasing, handling and use of firearms.

All firearms are dangerous. Therefore, your product is sold to you provided that you comply with all instructions for use and ETERNAL ARMS disclaims in advance any and all responsibility for any technical damage or other consequences whatsoever that may be caused by the misuse of the product, including any harm or injury or property damage arising in relation to the following

- Always keep the muzzle pointed in a safe direction.
- Firearms should be unloaded and secured when not actually in use.
- Do not rely on your firearm's safety.
- Be sure of your target and what's beyond it.
- Make sure that your ammunition matches the caliber or gauge of your gun.
- If your pistol fails to fire when the trigger is pulled, handle with care.
- It is your responsibility to ensure that you are incompliance with all applicable laws and ordinances regarding the use of your firearm.
- Other factors directly or indirectly of beyond our control.

CONTROLS AND SAFETY BEFORE SHOOTING

- Never load or unload the firearm in a close place such as in a car, in a building and so forth in a narrow and small places except in shooting ranges).
- Before loading be sure that the oil on the firearm is cleared.
- Check to see that the chamber is clear and the bore is not blocked.
- Always keep the firearm pointed in a safe direction.
- Keep your fingers off the trigger and out of the trigger guard until you are aiming at your target and ready to shoot.
- Do not rely on the safety systems. Be sure you have read and understood the manual completely and carefully before use the shotgun and be careful.

LOADING AND HANDLING



1) Please check gun is empty and put the gun in to safety. (Figure 1)



2) Remove the magazine cap counter clockwise (**Figure 2**)



3) To remove handguard pull it forward (**Figure 3**)



4) Remove bolt handle by pushing bolt carrier. (**Figure 4**)



5) Remove the barrel nut counter clockwise. (**Figure 5**)



6) Remove the barrel by pushing forward. (**Figure 6**)

TROUBLESHOOTING

TABLE OF CONTENTS irregularities or the operation of firing shotgun disorders are caused by improper maintenance or improper ammunition.

The following table to s	shoot the problems, causes	The following table to shoot the problems, causes, and includes suggestions.
PROBLEM	CAUSE	CORRECTION
Hammer drops but	The mechanism can be unseated.	Mechanism for pull-release lever.
round does not tre	Safety remains closed.	Fire safety position.
Unexploded cartridge	Defective cartridge.	Change cartridge and Apply new one.
Double cartridge in the Receiver	Fore-end not be fully taken.	Fore-end not be fully taken. Unloaded and loaded the shotgun cartridge.
Shotgun does not work	Incorrect installation of the shotgun after maintenance.	Removing a shotgun in the operating instructions and collect post again according to the instructions.

MAINTENANCE AND CLEANING OF THE SHOTGUN

It is very important to be well-informed on the maintenance and cleaning of the shotgun. Experiences have shown that most of the problems that occur while operating the shotgun stems from maintenance errors. It is essential to attach particular importance to cleaning, lubricating and protection of the shotgun.

These operations determine whether the shotgun will function appropriately when you need it .

After using the shotgun, clean the dirt, combustion residues and oil that form on the external sides. Pull back the mechanism group, clean the internal parts until combustion residues are completely eliminated by means of the cleaning rod, dry it and lubricate with shotgun oil. When putting aside the shotgun when necessary and particularly at the end of the hunting season, perform a complete disassembly, clean an lubricate each part of the shotgun. Cleaning must be performed with a soft brush and by immersing it in oil. Don't use corrosive and metal objects for cleaning.

Make sure that all the gunshot residues are cleaned. After the shooting, since inner parts of the barrel and gas cylinder, gas outlet holes, chamber and piston will be contaminated with more gunshot residue, these parts must be cleaned and lubricated thoroughly.

When the maintenance of your shotgun is neglected and especially when it is not used for a long period of time, make sure that piston is moving on the magazine cap easily. If the piston doesn't move easily, remove and clean it and ensure that it moves after lubrication. When putting aside a shotgun, which will not be used for a long period of time, make sure that mechanism group is closed and the hammer is dropped.

Cleaning and lubricating a firearm is the the best guarantee for protecting the gun against corrosion, which forms on respective parts as a result of combustion.

Maintenance of ETERNAL ARMS pump actions shotgun is not difficult because of their simplicity and quality of material.

ASPECTS WHICH WILL BE CONSIDERE OUTSIDE THE SCOPE OF WARRANTY

- **1.** Apply the rules specified in the use manual to you rifle. Avoid violating these rules.
- 2. When the maintenance of your rifle is neglected and especially when it is not used for a long period of time, make sure that piston is moving on the magazine cap easily. (Move the piston and ensure that it moves freely). Clean the frozen dirt or oil residues on your gun an lubricate it.
- **3.** Before fitting the barrel to the receiver, make sure that hammer is not stuck and mechanism group operates smoothly.
- **4.** When installing the fore-end (for wooden fore-ends), assemble it slowly by avoiding contact with the back support. For plastic fore-ends, perform the assembly slowly in a way that fore-end aligns with the tab channels.
- **5.** Perform the installation of the gun when it is unloaded by securing it and making sure that fore-end is not moving.
- **6.** When putting aside a gun, which will not be used for a long period of time, make sure that mechanism group is closed and the hammer is dropped.
- **7.** During hunting, make sure that muzzle is not obstructed. Otherwise, damages which stem from incorrect use may occur on your rifle. (The swelling stems from firing the gun when the "shock area" is obstructed.)
- **8.** Don't install indented shocks on your rifle. Don't leave the shock in a slack position. Fit it into its slot properly.
- **9.** Don't keep the fore-end part of wooden fore-end motels we or in a wet area. Clean the wooden part of your gun after shooting under rainy weather conditions. Protect your rifle against shocks and impacts.
- **10.** Don't leave the external surface of your gun wet or humid and avoid using chemical materials for cleaning. Damaged oil might cause oxidation or paint removal.
- **11.** If you will not use your gun for a long period of time, remove the shock and put it in the storage box.
- **12.** Only use factory filled, industrial type, newly manufactured magazines. Make sure that each magazine you use is in accordance with the calibre and type of the gun. Strictly avoid using rechargeable magazines.
- **13.** Shoot the single bullet magazines with cylinder shock barrels. Don't use steel shot magazines.
- 14. For rifles with shocks, don't use the barrel when it is not equipped with the shock.

NOTE

PURCHASER'S RECORD

Model Number	
Purchase Date	
Sauge or Caliber	
Serial Number	
Purchase Price	
Store Name	



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